



BMPB Industry Updates

Division of Food and Recreational Services, Bureau of Meat and Poultry Businesses

WISCONSIN DEPARTMENT OF AGRICULTURE, TRADE AND CONSUMER PROTECTION (DATCP)

June 4, 2025

BMBP Industry Update

- FSIS Onsite Audit Update
- Industry Reminders
- Consultants – When to hire one and what to look for
- Training Opportunities



2025 FSIS Onsite Audit



- Every 3 years
- Approximately 16 establishments
- Establishment selections based on a number of criteria
- Scheduled for July 27 – August 8, 2025



FSIS Notice 50-24 FSIS Testing For Non-Listeria Monocytogenes Listeria Species

- FSIS published Notice 50-24 adding testing for non-*Lm Listeria* species to all ready-to-eat (RTE), routine *Listeria monocytogenes* (RLm) and intensified verification testing (IVT) sampling projects.
- BMBP has implemented this testing as of April 1, 2025.



Generic E. Coli Testing

- Generic *E. coli* sampling begins this week
- Weekly sampling of the predominant species slaughtered during the previous year
- Sampling continues until a total of 13 samples have been collected



Examples of noncompliance 9 CFR 310.25

Not having written procedures

Not collecting 13 samples

Not graphing or charting the results

Not keeping the results for 12 months



Formulations

- Formulations are required to be submitted and approved by BMPB before the product is produced.
- Be sure to include casing information on the formula at the time of submittal.
- Best practice is to monitor incoming ingredients to ensure the supplier did not change the formulation and introduce or change the allergen(s) present.



License Renewals

- License renewals are due by June 30, 2025
- If you wish to add a new product in a new HACCP category that would affect your license, making the change at renewal is not the proper way to communicate this change.



Value of a Weekly Meeting

- Dedicated time to speak to your inspector
- Review any open NRs
- Discuss plans for future production/products, facility improvements, etc.
- Discuss inspection needs*
- Sample results
- Changes to FSIS directives or BMPB policy



Appeal Process

- The appeal processor mirrors that of FSIS as outlined in [FSIS Directive 13000.3 Revision 2 - Responding in PHIS to Industry Appeal of a Noncompliance Record.](#)
- Establishments have 30 days to appeal a noncompliance record or order
- Appeal process follows the Bureau's chain of command



When to Hire a Consultant

- 9 CFR 417.7 requires an individual to have successfully completed a course of instruction in the application of the seven HACCP principles to meat, poultry, or egg products processing, including a segment on the development of a HACCP plan for a specific product and on record review to perform the following functions:
 - (1) Development of the HACCP plan, in accordance with [§ 417.2\(b\) of this part](#), which could include adapting a generic model that is appropriate for the specific product; and
 - (2) Reassessment and modification of the HACCP plan, in accordance with [§ 417.3 of this part](#).
- Reassessment and modification of the HACCP plan in accordance with 9 CFR 417.4(a)(3)(i)
- Assistance with corrective actions and HACCP plan modification related to an enforcement action



Best practices when Hiring a Consultant

- Speak to multiple consultants – verify experience as well as “fit”
- On-site – the HACCP plan needs to fit your process
- Training
- Be engaged



Training Opportunities

- Effective Stunning and Equipment Maintenance
- Sept. 18, October 13
- Humane Handling and Restraint
- Sept. 19, Oct. 14

UW-RF HHI Training Bundle

Sept. 18-19, Oct. 13-14



Training Opportunities

Other UW Short Courses Available at [Short Courses & Workshops – Meat Science](#)

- Basic Meat Processing Workshop August 26-28, 2025
- Fermented and Dry-Cured Meat School September 16-18, 2025
- New Technology Workshop October 14-16, 2025
- **Next Basic HACCP is November 5-6, 2025.**
- Thermal Processing Workshop November 18-20, 2025
- Watch the link provided for registration links as they become available.



Questions?



Bureau of Meat and Poultry Businesses

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WISCONSIN DEPARTMENT OF AGRICULTURE, TRADE AND CONSUMER PROTECTION (DATCP)



Meat and Poultry Resiliency Grants

Division of Agricultural Development

WISCONSIN DEPARTMENT OF AGRICULTURE, TRADE AND CONSUMER PROTECTION (DATCP)

June 4, 2025

MEAT AND POULTRY RESILIENCY GRANT PROGRAM

- Governor Evers created the Meat and Poultry Supply Chain Resiliency Grant, investing up to \$10 million to continue to grow Wisconsin's meat processing industry and improve the long-term viability of the state's livestock industry. Grants were capped at \$150,000.



Tony Evers

Office of the Governor | State of Wisconsin

INDUSTRY INPUT INFORMED THE PROCESS



A series of virtual stakeholder meetings were held precipitated by supply chain challenges brought on by COVID-19



Need for investment in Wisconsin's Meat Sector became apparent



Meat Processors had strong feelings about requirements

Dollar for Dollar (100%) Match

Harvest and/or further processing capacity must meet a 20% threshold for each project





Strengthen
Wisconsin's Meat
Sector, Maintain it's
Competitiveness,
and Insure its Future



Increase Harvest
Capacity within the
state



Increase Further
Processing Capacity



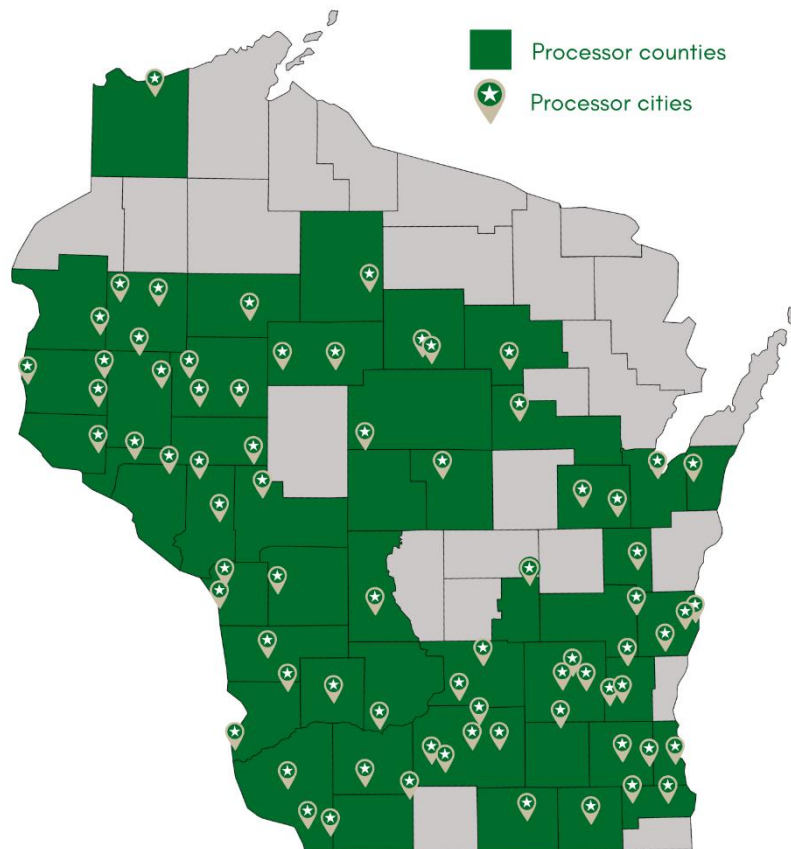
Update Aging
Infrastructure

GOALS



MEAT AND POULTRY SUPPLY CHAIN RESILIENCY GRANT PROCESSORS

- 100 applications received
- \$11.1 million requested
- 88 awardees were announced
- 48 Counties



AWARDEES

- Establishments receiving grants varied in size and business model
- Well known companies to start-ups



IMPACTS

- New equipment was able to cut labor costs
 - Employees trained to do other jobs within business
 - 78% of awardees added at least one full-time employee
 - New employees ranged from 1 to 25



HARVEST CAPACITY INCREASED

- All establishments that harvest increased capacity
 - Project increases ranged from 2 or 3 head weekly to 300 head/day
 - Even a 20% increase representing a small number of head makes a significant dent to the farmers in that area



Grant amounts
ranged from
\$25,000 to
\$150,000

Project sizes
ranged from
\$50,000 to \$8
million

All establishments
met the 1:1 match
requirement

INVESTMENT

MEAT AND POULTRY SUPPLY CHAIN RESILIENCY GRANT IMPACTS

218 full-time and
68 part-time jobs
created

Increased gross
profits per year
realized by projects:
\$32,416,073

Dollars invested by
meat processors on
projects:
\$41,138,875

Each grant dollar
increased meat
processor gross
sales by **\$3.97**

Each grant dollar
spurred **\$5.04** in
industry investment





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WISCONSIN DEPARTMENT OF AGRICULTURE, TRADE AND CONSUMER PROTECTION (DATCP)

May 8, 2025

Thank you!



Take our survey!

DATCP is seeking feedback from the meat industry on BMPB Office Hours, including when sessions are held, which topics you'd like to see covered, and more.

Scan the QR code to take the survey now!

