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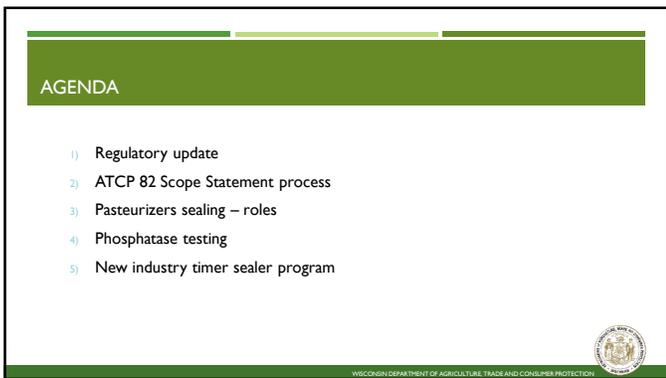
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### CURRENT COVID MEASURES

Measures are being taken by staff:

- Staff conduct daily self-assessments for symptoms.
- PPE shall be worn on all inspections; social distancing practiced when possible.
- Minimizing number of DATCP staff to 5 people at a plant.
- Virtual record and food safety plan reviews when possible.
- Overnight travel is occurring to meet mandated work.

DATCP's response will continue to evolve as conditions change.



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### NEW REQUEST

All industry work groups  
 - Required to take an online public records training



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### ATCP 82 SCOPE STATEMENT PROCESS



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**ATCP 82 SCOPE STATEMENT COMMITTEE**

- Andy Johnson
- Lisa Torgerson
- Katie Tuchalski
- Nelson Schrock
- Helen Schmude
- Dean Hines
- Shelly Mayer

- Tim Neubauer
- Joe Miller
- Debi Towns
- Mick Holmes
- James Baerwolf
- Cherie Hime
- Allen Lemke



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**HAULING ISSUES IDENTIFIED AT FIRST MEETING**

- Obtaining a stick reading on an overfilled sight glass tank from a single-farm tank.
- Rules don't address silos on farms.
- Sanitizing and inspecting tanks.
- Avoiding last minute changes on capital projects.
- How to determine proper agitation of a direct ship load.



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**WILL SET UP VIRTUAL MEETING(S)**

- This first scope statement is to tell us what parts of the administrative rule you want opened for consideration.
- Additional areas or topics to add to ATCP 82
- Align closer to PMO?
- Not the time to work on actual rule language until after the scope statement is approved.



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**PASTEURIZER CONCERNS**

- 1) Dairy section roles
- 2) Dairy plant role
- 3) Broken seal procedure




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**DAIRY REGULATIONS ARE EVOLVING**

<p><b>Grade A PMO</b></p> <ul style="list-style-type: none"> <li>• Very prescriptive             <ul style="list-style-type: none"> <li>· (Black and white)</li> </ul> </li> <li>• Still have to include for Grade A products</li> </ul>	<p><b>Preventive controls</b></p> <ul style="list-style-type: none"> <li>• Food safety plan</li> <li>• Shall meet ATCP 65</li> <li>• If you vary from rule provided validated science</li> <li>• <b>You need to prove why product is safe when deviations occur</b></li> </ul>
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**INDUSTRY STRESSES**

1. Staffing issues
2. Supply chain issues
3. Surplus milk

- These all add to stress around properly maintained pasteurizers and broken seals.
- We want to work with industry to be transparent.
- We are thankful we have the DRAC to discuss issues, work together, and lean forward.



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### PASTEURIZATION

Is it the most important food safety issue in a dairy plant?



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### DAIRY PLANT RESPONSIBILITIES FOR PASTEURIZATION

The dairy plant operator determines and documents that pasteurization time and temperature requirements under s. [ATCP 65.58](#) are met, and that the pasteurization system is repaired and functioning properly. Time and temperature records required by s. [ATCP 65.66](#) shall be retained for at least 6 months.



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### DATCP'S ROLE IN SEALING A PASTEURIZER

#### ATCP 65.68: Pasteurizer testing

- **General.** The division shall test and seal pasteurization systems according to this section.
- **Test procedure.** The division shall test Grade A and Grade B pasteurization systems according to the procedure specified in Appendix I of the PMO.



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#BUILT4FORD

Running the pasteurizer vs. diagnosing and fixing the pasteurizer.

Very different skill sets – also basic design vs. PLC.

Industry Timer Sealer



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### EMERGENCY SEALER - TIMELINE

- Projected to start courses early in 2022.
- Industry participants need:
  - Pasteurizer operator course
  - Emergency sealer course
  - In-plant OJT
- In plant verifications will start soon after.
- Initial plan was for a soft start.
- Capacity issues.




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### PLANNED TO BE VOLUNTEER BASIS

- 1) Pilot with several plants
- 2) Voluntary
- 3) Priority to Grade A plants




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### EMERGENCY SEALER QUICK SYNOPSIS

With certified emergency sealer staff:

- 1) Immediately notify state of the time of shut down.
- 2) Break the seal.
- 3) Assess and make needed repairs.
- 4) Obtain permission to reseal equipment.
- 5) Run appropriate PMO test procedures.
- 6) Apply temporary industry seal.
- 7) Go back to production.
- 8) State to reseal within 10 days.



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### PLANTS WITHOUT EMERGENCY SEALERS

Follow current broken seal process with phosphatase testing on fluid white milk.



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### ELECTRONIC PASTEURIZATION RECORDS

- Not required by ATCP 65.
- They could be used as an official record or duplicate record.
- Official records must meet the requirements in ATCP 65 and the PMO.



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### PHOSPHATASE TESTING

- Fluid white milk, certain flavored milk and cream have validated methods.
- Cheese products only validated method is BAM 27 – no lab currently performs.



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### WRAP UP

Great opportunity for three subcommittees:

- 1) Review broken seal policy and industry timer sealer materials.
- 2) Review options and explore future possibilities for finished product phosphatase testing.
- 3) ATCP 82 scope statement.



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WISCONSIN DEPARTMENT OF AGRICULTURE, TRADE AND CONSUMER PROTECTION (DATCP)  
November 9, 2021

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