



Moving Aboveground Storage Tanks

BUREAU OF WEIGHTS & MEASURES

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RESOURCES

Wis. Admin. Code ATCP 93
http://docs.legis.wisconsin.gov/code/admin_code/atcp/090/93

Storage Tanks Website
https://datcp.wi.gov/Pages/Programs_Services/PetroleumHazStorageTanks.aspx

Form TR-WM-120
<https://datcp.wi.gov/Documents/TR-WM-120.pdf>

Form TR-WM-118
<https://datcp.wi.gov/Documents/TR-WM-118.docx>

Form TR-WM-140
<https://datcp.wi.gov/Documents/TR-WM-140.pdf>

Aboveground shop-built tanks being moved from one location to another, even to another location within the same facility, must meet the requirements of [Wisconsin Administrative Code § ATCP 93.400\(6\)](#). This section does not apply to tank wagons, tank vehicles, and other mobile tanks, which are covered under [Wis. Admin. Code § ATCP 93.610](#).

To move an aboveground shop-built tank, owners must comply with the following requirements:

- Submit plans to DATCP or the authorized agent for review, as specified in [Wis. Admin. Code § ATCP 93.100\(2\)](#).
- If the tank is being relocated to a property with a different street address, tank registration form [TR-WM-118](#), and part A of the tank-system service and closure assessment report form [TR-WM-140](#), must be completed by a certified remover/cleaner and submitted to the department for the former location.
- The tank must be installed at the new location by a certified Aboveground Tank Installer.
- Submit the tank installation inspection checklist form [TR-WM-120](#), completed by a certified tank system inspector.
- If the tank contained Class I liquids, it must be rendered free of flammable vapors before the move and maintained vapor-free until placed into service at the new location.
- Conduct tank pre-operational testing and inspection in accordance with PEI RP200 chapter 14.
- A certified tank system inspector must conduct an inspection before placing the tank into operation.
- Continue to follow the inspection schedule in STI SP001 that was established at the former location.

To find companies certified by DATCP to perform this work in Wisconsin, please visit our [website](#).