1) A) If approaching the lab going EAST on Highway 12/18 (heading toward I-90/94), get off at the US-51 / STOUGHTON RD. exit and turn to the RIGHT onto US-51 South / S. STOUGHTON RD.

B) If approaching the lab going WEST on Highway 12/18 (heading away from I-90/94), get off at the US-51 / STOUGHTON RD. exit and turn to the LEFT onto US-51 South / S. STOUGHTON RD.

2) At the first stoplight, turn LEFT onto VOGES RD.

3) Immediately turn LEFT onto S DUTCH MILL RD. Follow the bend onto TRADEWINDS PKWY.

4) Turn RIGHT onto GALLEON RUN.

5) The lab is located on the left side of the road toward the end of the building: 3601 Galleon Run, Madison, 53718. Deliveries should be at the dock on the east side (back) of the building.