



Environmental & Regulatory Services Division Bureau of Petroleum Products and Tanks 201 West Washington Avenue P.O. Console 7837 Madison, WI 53707-7837

Wisconsin COMM 10 Material Approval

Equipment: INCON TS-504 and TS-508 Inventory Control Systems;

TS-750, TS-1000, TS-1001, and TS-2001 Leak Detection Systems; SCALD Continuous Automatic Leak Detection System; TS-LLD Line Leak Detection System; and TSP

Series Sensors¹

Manufacturer: Intelligent Controls, Inc.

P.O. Box 638 Saco, ME 04072

Expiration of Approval: December 31, 2007

SCOPE OF EVALUATION

The INCON TS-750, TS-1000, TS-1001, and TS-2001, Automatic Tank Gauging (ATG) Systems manufactured by Intelligent Controls, Inc., were evaluated as a means of monthly monitoring in accordance with **s. Comm 10.61 (4)**, and as a means of tank tightness testing in accordance with **s. Comm 10.61 (3)** of the Wisconsin Flammable and Combustible Liquids Code.

¹ Note: The TS-2000 ATG has been discontinued and is no longer supported by Intelligent Controls, Inc. For systems previously installed with the TS-2000 system, reference Material Approval 960037-U.

The INCON Statistical Automatic Continuous Leak Detection (SCALD) system was evaluated as a means of continuous statistical leak detection for underground tanks in accordance with s. Comm 10.61 (4).

INCON sensor models TSP-EIS, TSP-ULS, TSP-DIS, TSP-DDS, TSP-DTS, and TSP-HIS, were evaluated as a means of interstitial and containment sump monitoring in accordance with **s. Comm 10.61 (7).** INCON sensor model TSP-HLS was evaluated as a high-level overfill protection sensor to be installed in accordance with **s. Comm 10.51(3)(a)2.b.**.

The INCON TS-LLD Electronic Line Leak Detection System, was evaluated as a means of automatic line leak detection and line tightness testing for both rigid and flexible piping in accordance with **s. Comm 10.615 (1)** and **(2)**.

This evaluation summary is condensed to provide the specific installation, application and operation parameters necessary to maintain the subject systems in compliance with the Wisconsin Administrative Code – Comm 10.

DESCRIPTION AND USE

The various INCON Tank Sentinel ATG systems with or without SCALD may be used on tanks that contain gasoline, diesel, aviation fuel, #4 fuel oil, and some solvents.

Tank Sentinel Inventory Control System²

The INCON TS-504 and TS-508 Inventory Control system consist of a console and probe combination that measure inventory levels in underground and aboveground tanks. The system consists of either the TS-504 or TS-508 console; the TSP-LL2-NNNI (NNN = shaft length) or TSP-LL2 magnetostrictive probe; and the appropriate float for the product type.

Tank Sentinel Leak Detection System

The INCON TS-750, TS-1000, TS-1001, and TS-2001, Automatic Tank Gauging (ATG) Systems, consist of a console and probe combination that can be used as either a monthly monitoring or tightness testing leak detection system in underground tanks. The standard ATG probe is a magnetostrictive probe that senses the liquid level. Each probe has temperature sensors that are used to correct the level for temperature effects. A water sensor is used to detect water ingress.

The **TS-750**, **TS-1000**, **TS-1001**, and **TS-2001** with the **magnetostrictive probe** can perform both tightness testing (0.1 gph) and automatic tank gauging (0.2 gph) on tanks with a capacity up to 15,000-gallons.

² The INCON TS-504 and TS-508 Inventory Control Systems are approved for use as part of a valid leak detection methodology for UST systems that use either Manual Tank Gauging, Inventory Control, or Statistical Inventory Control (SIR) only. The TS-504 and TS-508 systems are not capable of performing any tank tightness testing.

Due to the variation in liquid levels caused by dynamic environmental conditions that AST's experience, the TS-504 and TS-508 systems are not approved for use as a leak detection methodology for AST's. At the present time, there is no requirement for leak detection systems on AST's, other than interstitial monitoring on double wall tanks.

The **TS-750**, **TS-1000**, **TS-1001**, **and TS-2001** with the **TSP-LL2 series probe** can perform only automatic tank gauging, **not tightness testing**, on tanks with a <u>capacity up to 30,000-gallons</u>.

Note: For all models, monthly and annual testing can only be performed on one tank at a time. If several tanks are manifolded together, an isolation valve has to be installed so as to separate the tanks individually during testing.

Tank Sentinel Leak Detection System w/SCALD

The INCON TS-750, TS-1000, TS-1001, and TS-2001, Automatic Tank Gauging (ATG) Systems with Statistical Continuous Automatic Leak Detection (SCALD), consist of a console and probe combination (TSP-LL2 series) that can be used as a monthly monitoring leak detection system in underground tanks. With the SCALD system, up to 3 tanks can be manifolded together.

When used for continuous statistical leak detection (monthly monitoring), the system determines when the tank is stable enough to begin data collection. At the beginning of each month, the Tank Sentinel activates its "quiet time" search. This is performed continuously until enough valid data is acquired to calculate a leak rate on the data collected. If it passes the 0.2 gph test, the test is recorded, and the test cycle is started over. At the end of the 30-day period the last good test result is recorded in the permanent tank testing record. If the leak rate does not pass, or if the data was insufficient for performing the calculation, the testing continues until a passing test occurs. A report can be generated either automatically or manually every 30 days showing the final results.

Electronic Line Leak Detector

The TS-LLD system may be used on pipelines containing gasoline, diesel, aviation fuel, and fuel oil #4.

The TS-LLD system is available in two configurations, either as a stand-alone system or interfaced directly with the TS-1001 or TS-2001 Tank Sentinel ATG. Regardless of which configuration, both are connected to a thermally activated flowmeter that is installed in the submersible pump. The control console contains a microprocessor that utilizes information provided by the flowmeter and an algorithm to determine whether or not a leak is present. The TS-LLD system has three leak detection modes - Hourly, Monthly, and Annual.

Hourly Tests for 3 gal/h leaks are automatically initiated each time that the pump is turned off. The Hourly Tests last for 3 minutes. If the line fails the Hourly Test, the system will automatically disable the pump and the control console will indicate that a leak has been detected. If the line passes the Hourly Test, the system begins conducting a Monthly Monitoring Test.

Monthly Monitoring for 0.20 gal/h leaks is automatically initiated each time that the pump is turned off and as soon as an Hourly Test has passed. Monthly Monitoring Tests can typically vary in length from 50 minutes to 8 hours depending upon line and product conditions. If the pump is turned on while the monthly Monitoring test is in progress, the test will abort. The

control console indicates the number of days that have passed since a Monthly Monitoring test has been passed. If a line fails the monthly test, the control console will indicate this.

The Annual Line Tightness Test for 0.10 gal/h leaks must be manually started. INCON specifies that an 8 hour waiting period must occur after the pump has been turned off before a valid annual test can be conducted. An annual test lasts for exactly 40 minutes. If a line fails the annual test, the control console will indicate this.

Liquid Sensors

The INCON TS-504, TS-508, TS-750, TS-1000, TS-1001, and TS-2001 systems have the ability to work with all of the sensors that are described in this section unless otherwise indicated.

The model **TSP-EIS** electro-optic point liquid sensor is used for monitoring the dry interstitial space of double wall fiberglass and steel tanks. It is also suitable for use in containment sump spaces. When the sensor comes in contact with a liquid, it sends a signal to the console that will warn of the presence of a liquid. In fiberglass tank interstitial spaces, the sensor is fished around the outside of the inner wall of the tank and located on the bottom. In steel double wall tanks, the sensor is lowered down to the bottom of the 2" riser pipe that provides access to the interstitial space. If the sensor is used in containment sumps, it is placed on the bottom of the sump.

The model **TSP-ULS** is a universal liquid sump sensor used in monitoring containment sumps to detect for the presence of a liquid. It is also used as an interstitial sensor on steel double wall tanks. When the sensor comes in contact with a liquid, it sends a signal to the console that warns it of the presence of a liquid. It is based on a float switch technology. In containment sumps, the sensor is placed on the bottom of the sump. In steel double wall tanks, the sensor is lowered down to the bottom of the 2" riser pipe that provides access to the interstitial space.

The model **TSP-HLS** is a high level overfill prevention sensor. It is used to prevent the overfill of underground and aboveground storage tanks. It installs in a 2" NPT opening in the top of the tank. It is based on float switch technology.

The model **TSP-DIS** is a discriminating liquid sensor, which may be used to monitor the interstitial space of double wall tanks, sumps or other locations where the presence of liquid indicates a leak. The sensor discriminates between petroleum and water, issuing different alarms for each. In fiberglass tank interstitial spaces, the sensor is fished around the outside of the inner wall of the tank and located on the bottom. In steel double wall tanks, the sensor is lowered down to the bottom of the 2" riser pipe that provides access to the interstitial space. If the sensor is used in containment sumps, it is placed on the bottom of the sump.

The model **TSP-DDS** is a discriminating liquid sensor that provides reliable monitoring of dispenser pans and containment sumps. The TSP-DDS combines magnetic float switch sensors with an innovative polymer strip that reacts to hydrocarbons. The sensor discriminates between water and hydrocarbons, issuing different alarms for each. Three different alarms are generated by the sensor; water in the sump, product detected, and sump full. The sensor is installed in dispenser and containment sumps using a uni-strut bracket assembly that mounts to

the sump piping. The sensor is mounted vertically in the sump with the bottom of the sensor touching the bottom of the sump.

The model **TSP-DTS** is a discriminating liquid sensor that provides reliable monitoring of turbine and containment sumps. The TSP-DTS combines magnetic float switch sensors with an innovative polymer strip that reacts to hydrocarbons. The sensor discriminates between water and hydrocarbons, issuing different alarms for each. The sensor generates three different alarms; water in the sump, product detected, and sump full. The sensor is installed in turbine and containment sumps using a uni-strut bracket assembly that mounts to the sump piping. The sensor is mounted vertically in the sump with the bottom of the sensor touching the bottom of the sump.

The model **TSP-HIS** is a hydrostatic interstitial sensor used to monitor the brine level in double wall fiberglass tanks. The sensor contains two floats; one for a low brine condition and one for a high brine condition. The console will generate a low brine alarm in the event the brine level drops below the bottom float and a high brine alarm if the brine level goes above the top float. The sensor is mounted vertically in the reservoir area and rests on the bottom of the reservoir.

TESTS AND RESULTS

Testing of the INCON TS-750, TS-1000, TS-1001, and TS-2001 systems for monthly monitoring and tank tightness testing was conducted in accordance with the EPA Automatic Tank Gauging Systems protocol. When using leak declaration thresholds of 0.05 gph and 0.10 gph, the probabilities of detection of a leak of 0.10 and 0.20 gph, respectively, were certified to within the 95-5 ranges required by the EPA protocols.

Testing of the INCON TS-750, TS-1000, TS-1001, and TS-2001, Automatic Tank Gauging (ATG) Systems with Statistical Continuous Automatic Leak Detection (SCALD) continuous statistical leak detection was conducted in accordance with a modified version of the EPA Automatic Tank Gauging Systems protocol. When using a leak declaration threshold of 0.07 gph, the probabilities of detection and false alarm were certified to within the 95-5 ranges required by the EPA protocols.

Electronic Line Leak Detector

Testing of the INCON Electronic Line Leak Detector for hourly, monthly, and annual pipeline tightness testing was conducted in accordance with either the EPA Pressurized Pipeline Leak Detection Systems protocol (rigid piping) or a modified version of same protocol adapted for flexible piping. When using leak declaration thresholds of 1.5 gph, 0.10 gph, and 0.05 gph, the probabilities of detection for a leak of 3.0, 0.20 and 0.10 gph, respectively, were certified to within the 95-5 ranges required by the EPA protocols.

Liquid Sensors

Testing of the liquid and brine sensors were conducted in accordance with a modified version of the EPA Standard "Liquid-Phase Product Detectors" protocol.

MONITORING SYSTEM OUTPUT

Detailed here are examples of the typical Alarm Report, Tank Leak Report, Tank Auto Leak Report, and Line Leak Test Report.

5	12		y (
P.O.	INTELLIGE BOX 638 ME 040722	NT CONTROL	S INC	
08/13	/1998		10:16 AM	
ě. "	LEAK	TEST RÉPOR	T	
(TANK	NAME)		5014.3 GAL	
٠.		DUCT NAME)		
LEAK LEAK CONFI TEST GROSS BEGIN BEGIN BEGIN BEGIN END T END D END N END L END T	IME ATE ROSS ET EVEL EMP	L	0.100 G/H 0.050 G/H 99.0% 21:45 10/17/98 56.12% 2814.2 GAL 2808.8 GAL 52.630 62.720 F 0.0130 IN 2:39 10/19/98 2814.3 GAL 2808.6 GAL 52.632 IN 62.878 F 0.4 GAL	
END W	ATER 0.131	IN	, , ,	
4,	HO	JRLY DATA		
TIME		DEG F	GAL	
22:44		62.721	2809.23 2808.78	
0:44		62.751	2808.78	
1:44		62.883	2809.07 2809.9	
SLOPE			-0.04 GAL/HR	
	LOW		-0.04 GAL/HR	
12 (2)	RESULTS		-0.04 GAL/HR PASSED	
		LCULATED L		
Tank Leak Report Example				

T +	NCON INTELLIGENT CO	ONTO TO THE
	P.O. BOX 63	8
	SACO ME 040	722
08/1	3/1998	10:16 AM
	LINE COMPLIANCE	REPORT
LINE	NO. 1. 1000	REGULAR
	PASSED MONTHLY	TESTS
TEST	TIME	1:42 AM
	DATE	08/12/1998
	TEST	0.20 GPH
LEAK	RATE	0.00 GPH
	TIME	11:12 PM 07/14/1998
	DATE	07/14/1998
	TEST	0.20 GPH
LEAK	RATE	07/14/1998 0.20 GPH 0.00 GPH
LINE	NO. 2	MID GRAD
	PASSED MONTHLY	TESTS
TEST	TIME	8:15 AM
	DATE	08/11/1998
LINE	TEST	0.20 GPH
LEAK	RATE	0.00 GPH
	TIME	4:41 AM
TEST	DATE	07/14/1998
LINE	TEST	4:41 AM 07/14/1998 0.20 GPH
LEAK	RATE	0.00 GPH
I .		

Line Leak Report Example: Monthly

INCON INTELLIGENT	CONTROLS INC
P.O. BOX SACO ME 0	
08/13/1998	10:16 AM
SCALD TEST	REPORT
TANK 1 (PRODUCT	11882.3 GAL NAME)
LEAK TEST LEAK THRESHOLD EXTENT VOL QUALIFY TEST STARTED TEST STARTED SALES RATE EVAPORATED LOST DUTY FACTOR UPDATED UPDATED	0.200 GPH 0.100 GPH 18.0 HRS 0.0% 12:22 PM 08/07/1998 54.731 GPH 1.781 GAL 0.327 GAL 0.31 12:40 AM
SLOPE TEST RESULT SLOPE EQUALS CALCULA	08/10/1998 -0.002 GAL/HR PASSED FED LEAK RATE

INCON INTELLIGENT CONTROLS SACO, ME 04072	
08/11/1998	8:27 PM
ACTIVE ALARMS	e Meskin i e e e e e e e e e e e e e e e e e e
08/11/1998 LOW BRINE LEVEL SENSOR 8 SENSOR NO. 8	8:26 PM
08/11/1998 PRINTER OUT OF PAPER	8:26 PM
08/11/1998 STANDARD SENSOR SENSOR 7 SENSOR NO. 7	8:26 PM
08/11/1998 HIGH PRODUCT LIMIT TANK NO. 1	7:05 PM

Auto Leak Report Example: Current status of 24-hour leak detection (SCALD).

Sensor Status Report Example

		_
	INCON INTELLIGENT CONTROLS INC P.O. BOX 638 SACO ME 040722	
	08/13/1998 10:16 AM	
	REGULATORY REPORT HARDWARE STATUS	
	TS-CIM NOT INSTALLED TS-ROM NOT INSTALLED TS-SEM 1 NOT INSTALLED IO MOD 1 NOT INSTALLED PRINTER OPERATIONAL FAX/MOD OPERATIONAL	
	PROBES PROBE 1 OPERATIONAL PROBE 2 OPERATIONAL	
	SENSORS	
	SENSOR 1 OPERATIONAL SENSOR 2 OPERATIONAL SENSOR 3 OPERATIONAL	
	LINES	
	LINE NO. 1 OPERATIONAL LINE NO. 2 OPERATIONAL	
	AUXILIARY INPUTS	
j	AUX IN 1 OPERATIONAL OPERATIONAL	
	PASSED LEAK TESTS	
4	TANK 1 08/26/1998 7:42 PM LEAK TEST 0.20 SLOPE -0.03	
	(PASSED LEAK TESTS, PASSED SCALD TESTS, and PASSED LINE TEST REPORT results are all presented in the format used for the PASSED LEAK TEST for TANK 1, shown above)	
Re	gulatory Report Example	

LIMITATIONS / CONDITIONS OF APPROVAL

General

- All monitoring equipment shall be installed, calibrated, operated, and maintained in accordance with the manufacturer instructions, and certified every 12 months for operability, proper operating condition, and proper calibration. Records of sampling, testing, or monitoring shall be maintained in accordance with Comm 10.625
- The manufacturer shall submit for a revision to this Wisconsin Material Approval application
 if any of the functional performance capabilities of this equipment are revised. This would
 include, but not be limited to changes in software, hardware, or methodology.
- While 3rd party testing does determine a required minimum tank level, EPA leak detection regulations require testing of the portion of the tank system which routinely contains product. Consistent testing at low levels could allow a leak to remain undetected.
 - During leak testing, a minimum level of product in tank shall be maintained so as to ensure testing of the portion of the tank and/or piping that routinely contains product, regardless of testing system capability. For instance, if product levels are routinely maintained at 60%, but the leak detection system is capable of testing at 15% product level, then testing shall be performed at 60% levels.
- If performing a tank tightness test, minimum tank level shall be 95%, regardless of leak detection system capability, in accordance with **Comm 10.61 (3)**.

<u>Tank Sentinel TS-750, TS-1000, TS-1001, and TS-2001 ATG's</u> (static 0.2 gph monthly monitoring <u>and</u> 0.1 gph tightness testing)

• Critical performance parameters for the TS-750, TS-1000, TS-1001, and TS-2001 ATG's with the **magnetostrictive probes**:

Parameter	Value
Maximum Tank Size ¹	Up to 15,000 gallons
Software Version	N/A
Minimum Tank Level	Minimum product level is based on tank
	diameter as follows:
	24" dia/min 9";
	36" dia/min 10.5";
	48" dia/min 12";
	52" dia/min 12.5";
	64" dia/min 14";
	72" dia/min 15";
	76" dia/min 15.5";
	84" dia/min 16.5";
	96" dia/min 17.5";
	108" dia/min 19";
	120" dia/min 21";
	126" dia/min 21.5";
	132" dia/min 22";
	144" dia/min 23.5";
Waiting time between filling tank and test start ²	6 hours minimum
Waiting time between dispensing and test start	None
	Variable based on quality of test
	` ,
Test Period ³	Variable based on quality of test data. Average times ⁴ : 5 hrs. 10 min. (monthly-0.2 gph) 5 hrs. 44 min. (annual-0.1 gph)

^{1:} Monthly and annual testing can only be performed on one tank at a time. If several tanks are manifolded together, an isolation valve will have to be installed so as to separate the tanks individually.

- 2: There must be no delivery during waiting time.
- 3: There must be no delivery or dispensing during testing.
- 4: System automatically determines minimum time based on test conditions being met. Test times will generally be longer for larger tanks.

<u>Tank Sentinel TS-750, TS-1000, TS-1001, and TS-2001 ATG's</u> (static 0.2 gph monthly monitoring only)

 Critical performance parameters for the TS-750, TS-1000, TS-1001, and TS-2001 ATG's with the TSP-LL2 series probes:

Parameter	Value
Maximum Tank Size ¹	Up to 30,000 gallons
Software Version	N/A
Minimum Tank Level	Minimum product level is based on tank
	diameter as follows:
	24" dia/min 9";
	36" dia/min 10.5";
	48" dia/min 12";
	52" dia/min 12.5";
	64" dia/min 14";
	72" dia/min 15";
	76" dia/min 15.5";
	84" dia/min 16.5";
	96" dia/min 17.5";
	108" dia/min 19";
	120" dia/min 21";
	126" dia/min 21.5";
	132" dia/min 22";
	144" dia/min 23.5";
Waiting time between filling tank and test start ²	4 hours minimum ³
Waiting time between dispensing and test	2 hours minimum
start	
Test Period⁴	Variable based on quality of test
	data. Average time ⁵ :
	6 hrs. 51 min.

^{1:} Monthly and annual testing can only be performed on one tank at a time. If several tanks are manifolded together, an isolation valve will have to be installed so as to separate the tanks individually.

- 2: There must be no delivery during waiting time.
- 3: This probe can only perform a 0.2 gph monthly test.
- 4: There must be no delivery or dispensing during testing.
- 5: System automatically determines minimum time based on test conditions being met. Test times will generally be longer for larger tanks.

Tank Sentinel TS-750, TS-1000, TS-1001, and TS-2001 *ATG's w/SCALD* (24-hour, 0.2 gph monthly monitoring)

Critical performance parameters for the using the Tank Sentinel TS-750, TS-1000, TS-1001, and TS-2001 ATG's w/SCALD and TSP-LL2 series probes are:

Parameter	Value
Maximum Tank Size ¹	Up to 49,336 gallons
Maximum Number of Manifolded Tanks	3
Software Version	N/A
Minimum Tank Level ²	15%
Maximum Monthly Throughput	304,620 gallons

^{1:} For single or aggregate capacity of manifolded tanks.

^{2:} The SCALD system will automatically check the tank level, and not perform a test if the tank level is below the minimum.

Electronic Line Leak Detector

- The INCON Electronic Line Leak Detector is approved for use on pipeline systems for underground storage tank facilities that contain petroleum or other chemical products. It is approved for use on rigid piping and flexible piping.
- An annual test of the operation of the leak detector shall be conducted in accordance with the manufacturer requirements for testing to the recognized leak thresholds by inducing a physical line leak. The individual performing the test must be qualified by the equipment manufacturer.
- The system may be used with trapped vapor present in the line.
- Mechanical line leak detectors cannot be installed in the same line as the electronic line leak detector.
- Critical performance parameters for the **Electronic Line Leak Detector**:

Parameter	Value
Total maximum allowable volume of	39.5 gallons or less
product in any flexible test pipeline	
Total maximum allowable volume of	163 gallons or less
product in any rigid test pipeline	_

Note: All other critical parameters, such as test line pressure; minimum test times; minimum wait times between product dispensing and start of test are preprogrammed into the software and are not accessible for viewing.

Liquid Level Sensors

The Liquid Sensors shall be placed such that a release from any portion of the tank or piping will be detected.

Part Number	Description	Application
TSP-EIS	Electro-optic Liquid Sensor	Fiberglass or Steel Tank Dry Interstitial and Containment Sumps
TSP-HLS	Liquid Level Sensor	Tank Overfill
TSP-HIS	Dual Float Liquid Level	Brine Filled Interstitial of Double Wall Fiberglass Tank and Sump
TSP-ULS	Float liquid Sensor	Steel Tank Interstitial and Containment Sumps
TSP-DIS	Discriminating Liquid Sensor	Fiberglass or Steel Tank Dry Interstitial and Containment Sumps
TSP-DTS TSP-DDS	Float Technology Liquid Sensor w/Hydrocarbon Sensing Strip	Containment Sumps

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This approval will be valid through December 31, 2007, unless manufacturing modifications are made to the product or a re-examination is deemed necessary by the department. The Wisconsin Material Approval Number must be provided when plans that include this product are submitted for review.

DISCLAIMER

The Department is in no way endorsing or advertising this product. This approval addresses only the specified applications for the product and does not waive any code requirement unless specified in this document.

Reviewed by:	Greg Bareta, P. E.		
	Engineering Consultant Bureau of Petroleum Pro	oducts and Tanks	
Approved by:		Date:	